

Company Fact Sheet

Copperworks Distilling Company is a distillery, tasting room and retail store located on Seattle's downtown waterfront. Blending traditional methods with innovation and the unexpected, Copperworks produces American Single Malt Whiskey, a series of gins, and vodka, all made from malted barley. The company's owners/distillers are experienced craft beer makers who are further exploring the possibilities of malted barley by distilling high-quality craft beer into fine spirits.

Copperworks opened its doors in October 2013 offering tastings, tours and other events focused on enjoying and learning about fine distilled spirits. The company has won numerous local, national and international awards and is on the shelves of more than 100 bars and restaurants, plus retail stores, throughout the Puget Sound region in western Washington. Copperworks spirits and locally made cocktail-related products made are also available in the Copperworks Online Store.

Leadership

Copperworks was founded by co-owners/distillers Jason Parker and Micah Nutt. Jason has extensive professional experience in the brewing industry, starting as the first brewer for Pike Place Brewing (now Pike Brewing Company) and ultimately working as Brewmaster for Pyramid Breweries. Micah is an experienced and creative home brewer.

Products

All Copperworks spirits are made from a high-quality craft beer brewed from malted barley. The spirits are distilled in traditional Scottish copper stills that were specifically designed for Copperworks and for the distillation of each individual spirit.

- Copperworks American Single Malt Whiskey: double-distilled in traditional copper pot stills and matured for 30 months in full-size charred, new American Oak Barrels, this single malt is delicious sipped neat or served in classic and modern whiskey cocktails.
- Copperworks Gin: offers a distinctive, well-balanced combination of juniper and nine other botanicals, with aromatic citrus, coriander and floral top notes.
- Copperworks New Barrel Gin: aged for three months in charred, new American Oak barrels, the same kind of barrels used to age Copperworks American Single Malt Whiskey. Aging has softened the juniper and added the essence of vanilla and caramel.
- *Copperworks Vodka:* presents a subtle and distinctive barley essence with a smooth, round mouth feel and naturally occurring notes of vanilla.

In addition, Copperworks ages Copperworks Gin in oak barrels with various past lives and releases the limited-edition aged gins when they've reached their peak flavor. Past expressions have included gin aged in whiskey barrels, rum barrels, mezcal barrels, port barrels, and more.

Traditional Copper Stills

To achieve the most authentic characteristics and full flavors in Copperworks spirits, all products are distilled in a traditional copper still best suited to that individual spirit. Our copper pot and column stills were hand-built by expert coppersmiths by leading still manufacturer, Forsyths, in the highlands of Scotland.

Ingredients

Copperworks' spirits are distilled from a premium craft beer made from malted barley. Malted barley is the most expensive ingredient to base spirits on, but we believe it produces the most flavorful, high-quality spirits. We use a pure strain of fresh brewer's yeast in our fermentation—a strain we have selected for its distinctive flavor profile and that is unique to our products.

Distinctive Processes

Our entire fermentation and distilling process is focused on producing the finest flavor in our spirits. In all our products, we take the unusual step of starting with the highest quality beer that has been boiled in its early stages to achieve the maximum level of purification. And unlike most distillers in the U.S., we distill our whiskey two times, using two different pot stills.

Capacity

Our large stills enable us to draw the best-tasting portion of the distillation (the "hearts") with precision—allowing us to control our flavors and produce more consistent spirits from batch to batch. With more than 10,000 pounds of copper stills, representing 1,800 gallons of capacity, Copperworks can produce up to 350,000 bottles of spirits per year.

Location

Copperworks distillery, tasting room and retail operations are located in a 6,900 sq. ft. facility on the downtown Seattle waterfront. The storefront looks out to the waterfront and is in walking distance of major Seattle landmarks such as the Pike Place Market, Seattle Art Museum, Seattle Aquarium, the Seattle Great Wheel and more. The company is housed in an historical, Seattle Landmark-designated building constructed in 1918.

Product Availability

Copperworks spirits are served in more than 100 bars and restaurants in Seattle and the surrounding areas. The products are available for purchase in Copperworks tasting room, in liquor stores, and in select grocery stores throughout the Puget Sound region. Products are also available for sale in the <u>Copperworks Online Store</u>.

Awards

Copperworks gins and vodka have won numerous local, national, and international awards and the distillery was named "Best Distillery" by readers of two major Seattle area publications. The first release of Copperworks American Single Malt Whiskey will be available in late August 2016 and has not yet been entered into competitions.